

		SMSA		
P.O.	Box 63259	Riyadh	11526,	K.S.A.

# STANDARD OPERATING PROCEDURE Self-Inspection

Document ID	SMSA-HC20
Revision no.	05
Effective Date	01-06-2078
Next Revision Date	31-05-2027
Function	Warehouse
Page	Page 1 of 4

### 1.0 PURPOSE

1.1 Self-inspection is conducted and recorded in order to monitor the implementation and compliance with Good Distribution Practices (GDP).

### 2.0 SCOPE

2.1 This procedure is applicable to SMSA Project Manager or Assistant Project Manager and personnel involved in the Good Distribution Practices (GDP).

# 3.0 ABBREVIATIONS/DEFINITION

No.	Term	Description	
3.1	SOP	Standard Operating Procedure	
3.2	GDP	Good Distribution Practice	
3.3	FEFO/FIFO	First Expiry First Out/First In First Out	
3.4	AHU	Air Handling Unit	
3.5	PPE	Personal Protective Equipment	
3.6	NC	Non Conformance/Conformity	

## 4.0 RESPONSIBILITY

4.1 It is the responsibility of the SMSA Project Manager or Assistant Project Manager to make sure that the Self inspection is being conducted and recorded properly.

# 5.0 PRECAUTION/INSTRUCTION

5.1 Self-inspection shall be conducted and recorded properly.

# 6.0 PROCEDURE

- 6.1 For the persons involved in self-inspection, the frequency and the criteria should be maintained.
- 6.2 The following general points should be considered for inspector:
  - 6.2.1 General Information.

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# STANDARD OPERATING PROCEDURE Self-Inspection

Next Revision Date	31-05-202
Function	Warehouse
Page	Page 2 of 4

- 6.2.1.1 Any contract for warehouse
- 6.2.1.2 Any contract for vehicles
- 6.2.2 Personnel
  - 6.2.2.1 Name and designation of personnel
  - 6.2.2.2 Training program and records
  - 6.2.2.3 Hygiene
- 6.2.3 Premises and Facilities
  - 6.2.3.1 Capacity
  - 6.2.3.2 Security
  - 6.2.3.3 Lights and ventilation
- 6.2.4 Cleanliness
  - 6.2.4.1 Dry and clean
  - 6.2.4.2 Cleaning SOPs and program
  - 6.2.4.3 Cleaning records
- 6.2.5 Storage of products
  - 6.2.5.1 Storage off ground
  - 6.2.5.2 Segregation
  - 6.2.5.3 Precautions against deterioration
  - 6.2.5.4 Storage Sunlight, Security
  - 6.2.5.5 Identify materials that require special handling
  - 6.2.5.6 Temperature & Humidity Monitoring System
  - 6.2.5.7 Cold storage
  - 6.2.5.8 Materials labeled
  - 6.2.5.9 Written procedure on storage and distribution
- 6.2.6 Pest Control
  - 6.2.6.1 Appropriate program
  - 6.2.6.2 Insect killers
- 6.2.7 Receiving and Handling
  - 6.2.7.1 Procedure
  - 6.2.7.2 Appropriate types of checks conducted
  - 6.2.7.3 Distribution records and duration of storage
- 6.2.8 Distribution records and duration of storage
  - 6.2.8.1 FEFO/FIFO
  - 6.2.8.2 Stock Reconciliation
  - 6.2.8.3 Cycle Count
- 6.2.9 Stock Reconciliation
  - 6.2.9.1 Written procedure
  - 6.2.9.2 Security, Storage condition, Protection

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#### **SMSA** Document ID SMSA-HC20 P.O. Box 63259 Riyadh 11526, K.S.A. Revision no. 05 0/-05-2025 Effective Date STANDARD OPERATING PROCEDURE **Next Revision Self-Inspection** 31-05-202] Date Function Warehouse Page 3 of 4 Page

6.2.9.3 Specialized means for special products

6.2.10 Disposal

6.2.10.1 Written procedure for disposal

6.2.11 Documentation

6.2.11.1Documentation system

6.2.11.2SOP signed and formalized

6.2.11.3Computerized record

6.2.12 Product Complaints

6.2.12.1SOP and records

6.2.12.2System for investigation and review

6.2.13 Recall

6.2.13.1SOP and records

6.2.13.2Designated person

6.2.14 Returned Goods

6.2.14.1SOP and records

6.2.14.2 Authorization for re-sale

6.2.15 Self-Inspection

6.2.15.1SOP and records

6.2.16 Availability of procedures and records

6.2.16.1 Training

6.2.16.2Cleaning / Sanitization

6.2.16.3Pest Control

6.2.16.4Receiving, handling, delivery and disposal

6.2.16.5Complaints

6.2.16.6Recalls

6.2.16.7Returns

6.2.16.8Self-Inspection

6.2.17 Environmental Conditions

6.2.17.1 Hazardous Waste Management

6.2.17.2Recycling of Wooden Pallets, Plastic and Cardboard.

6.2.17.3 Spill Oil management,

6.2.17.4Diesel Tank

6.2.17.5Disposal of damage equipment/Furniture.

6.2.17.6Safety Conditions

6.2.17.7Fire monitoring System

6.2.17.8Alarm Monitoring systems.

6.2.17.9AHU.

6.2.17.10 Emergency Exit doors

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	Function	Warehouse	
	Page	Page 4 of 4	

6.2.17.11 PPEs availability and usage.

6.2.17.12 Cartons Stockings

6.2.17.13 Forklifts

6.2.17.14 Emergency Lights

6.2.17.15 First Aid Boxes

- 6.3 Self-inspections should be recorded. Reports should contain all observations made during the inspection and, where applicable, proposals for corrective measures.
- There should be an effective follow-up program. Quality Department should evaluate the inspection report, and corrective actions taken, by checking the Incidents/NCs rose during inspection if any and their closure semiannually.
- 6.5 Self-inspections conducting semiannually.

# 7.0 RECORD

Title of Record	Custodian	Retention Period	
NA	NA	NA	

# 8.0 Attachment

NA

### 9.0 DOCUMENT CHANGE RECORD

Rev No.	Effective Date	Nature of Change	Document Change Request No:
00	23-10-2016	New Document	NA
01		<ul> <li>Changes Made in SOP as follows:</li> <li>SOP Document ID amended as SMSA-HC unique ID format for all SOP.</li> <li>Incorporated abbreviations under section 3.</li> <li>Incorporated point 6.2.17 for environmental conditions.</li> <li>Amended point 6.4 by adding to check the NC and closure semiannually for inspection report.</li> </ul>	
02	29-12-2021	<ul> <li>Incorporated point 6.5 Self-inspections conducting semiannually.</li> </ul>	

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